

Rush



Dart Aerospace Ltd.
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D4859-1

Job Sheet 182912



Part No: D4859-1

Job Qty: 8 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 9/11/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.05.27 AS PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	9/11/18	9/11/18	0.00	0.00	Start Up Machining-3		13/9/18 JBD
100	Hardinge	8 pcs	9/11/18	9/11/18	0.00	0.55	Hardinge		13/9/18 JBD / B.A
120	QC	8 pcs	9/11/18	9/11/18	0.00	0.00	QC8		13/9/18 JBD
130	Packaging	8 pcs	9/11/18	9/11/18	0.00	0.00	Packaging3-2	ST 130 88	SEP 10 2018
140	QC21-SA	8 Ea	9/11/18	9/11/18	0.00	0.00	QC21		13/9/18 JBD

Part Op 100 - Machine as per folio FB191
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	.2160 ft (.027 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	0	67	0

Asap / Rush

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.060Inches $\pm$ 0.005	0.065 0.055		
2	Bushing	0.322Inches $\pm$ 0.010	0.332 0.312		
3	Bushing	0.030Inches $\pm$ 0.010	0.040 0.020		
4	Bushing	20.000Degrees $\pm$ 0.500	20.500 19.500	Angle	
5	Bushing	0.750Inches + 0.008 - 0.001	0.758 0.749	Diameter	
6	Bushing	0.425Inches + 0.000 - 0.002	0.425 0.423	Diameter	
7	Bushing	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	

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Container No: S108583



Part: D4859 - 1

Job No: 182912

Serial No/Batch: S108583

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/08/19